

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD		ECN #: 713			
Date: 05.01.28					
Project No: D206-667	Created By: PH	Checked By: #			
Project Name: D206-667 X-tube revisions	Approved By: # (Proj. Manager)	Approved By: N/A (Management if reqd)			
Description of Change:		TC STC SH02-5 Issue 3 ICA-D206-667-Rev 2 FIN-D206-667-Rev C D206-667-243 Rev. B D407-667-245 Rev. C			
RELEASE: D206-667-141 Rev. B D206-667-143 Rev. B D407-667-145 Rev. B D206-667-241 Rev. B		D2872 Rev. A D2873 Rev. A			
Notification/Acceptance	Affected	Initials	Authorization		
QA	<input checked="" type="checkbox"/>		P601-580		
Production	<input checked="" type="checkbox"/>				
Planning	<input checked="" type="checkbox"/>				
Marketing	N/A				
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue/Pink File	<input checked="" type="checkbox"/>		KJ/PH	ASAP	05.08.16 PH
Update DSI File	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			
Update D-Part Master Binder	<input checked="" type="checkbox"/>		KJ	ASAP	05.08.18 PH
Update Grey Project Binder	<input checked="" type="checkbox"/>		KJ	ASAP	05.08.16 PH
Update DEO Binder		<input checked="" type="checkbox"/>			
Update Master Document List		<input checked="" type="checkbox"/>			
Update Drawing Approval Record	<input checked="" type="checkbox"/>		PH/DS	05.07.28	# 05.07.28
Update Change Record Form	<input checked="" type="checkbox"/>		KJ/PH	ASAP	05.09.09 KJ
Move Electronic File	<input checked="" type="checkbox"/>		KJ	ASAP	05.08.17 PH
Notify TCA of Change	<input checked="" type="checkbox"/>		DS	05.07.28	# 05.07.28
Notify FAA of Change		<input checked="" type="checkbox"/>			
Update QSI 021	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	KJ	ASAP	05.08.17 PH
Update QSI 036		<input checked="" type="checkbox"/>			
Scan Documents	<input checked="" type="checkbox"/>		KJ	ASAP	05.08.16 PH
Update MIS Database	<input checked="" type="checkbox"/>		KJ	ASAP	05.08.18 PH
Update Access Database	<input checked="" type="checkbox"/>		KJ	ASAP	05.08.18 PH
Verification ARC	<input checked="" type="checkbox"/>		KJ/PH	ASAP	05.08.18 PH
Create/Update STC Approval List	<input checked="" type="checkbox"/>		KJ	ASAP	05.08.17 PH
Create/Update IPP's	<input checked="" type="checkbox"/>		JLM	ASAP	05.08.21 PH
Create/Update BOM's	<input checked="" type="checkbox"/>		KJ	ASAP	05.09.02 PH
Create/Update PPP's	<input checked="" type="checkbox"/>		KJ	ASAP	05.09.09 PH
Update Paperwork Kits in Production	<input checked="" type="checkbox"/>		KJ/DH	ASAP	See ATTACHED
Update Paperwork Kits in Stock	<input checked="" type="checkbox"/>		LL/KJ/DH	ASAP	See ATTACHED
Rework/Scrap Current Production	<input checked="" type="checkbox"/>		LL	ASAP	See ATTACHED
Rework/Scrap Kits in Stock?	<input checked="" type="checkbox"/>		LL	ASAP	See ATTACHED
Create/Update Laminated Dwgs	<input checked="" type="checkbox"/>		KJ	ASAP	05.08.23 PH
Create/Update Controlled Dwgs	<input checked="" type="checkbox"/>		KJ	ASAP	05.08.22 PH
Create/Update FAI sheets		<input checked="" type="checkbox"/>			
Create/Update CNC Programs		<input checked="" type="checkbox"/>			
Create/Update Tooling	<input checked="" type="checkbox"/>		JLM	ASAP	05.08.21 PH
Create/Update DXF File		<input checked="" type="checkbox"/>			
MPP required?		<input checked="" type="checkbox"/>			
Notify Previous Customers		<input checked="" type="checkbox"/>			
Notify Eurocopter France		<input checked="" type="checkbox"/>			
Notes:					
SEE ATTACHED NOTES					

ACTIVITY SUMMARY REPORT



DART AEROSPACE LTD
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Attendees:

NOTES PREPARED BY
PETER HUM
D205-667

Report Type:

Subject:
ECN # 713

Venue:

Date: 05.06.23

Sheet 1 of 1

Item	Action / Description	Responsible	Due Date	Action / Date
1	New change numbers D205-667-101 → CHG 002 D205-667-103 → CHG 002 D407-667-105 → CHG 002 D205-667-201 → CHG 002 D205-667-203 → CHG 002 D407-667-205 → CHG 002	FXI KJ	N/A	N/A 05.09.09 -101/-201 05.07.23
2	Mfg. prototype nut plates and test on scrap 205/407 x-tubes. Perform fit and function.	PH/JLM	Jul 22	
3	Update IPP and ROM for D205-667-101/-103/-201/-203 and D407-667-105/-205	JLM/KJ		
4	Rework tooling jigs for affected P/N's	JLM		
5	Modify existing stock to add extra holes, rivet nut plates, and extra hardware. Add revised paperwork. Updates to labels.	LL / DH	See NOTE BELOW.	
6	Update Blue/Pink files	KJ	05.08.16	KJ
7	Create application for FAA validation of revised Canadian STC	KJ	05.08.18	KJ
*	PLEASE NOTE THAT PER BILL BERKETT & LINDA LACELLE ALL EXISTING STOCK WILL REMAIN AS IS & WILL ONLY BE RE-WORKED PER CUSTOMER REQUESTED ORDERS. DAVID SHEPHERD IS AWARE OF THIS DECISION. KITS IN PROD DONE OLD WAY AS WELL. UNTIL JIGS + IPP'S UPDATED.			